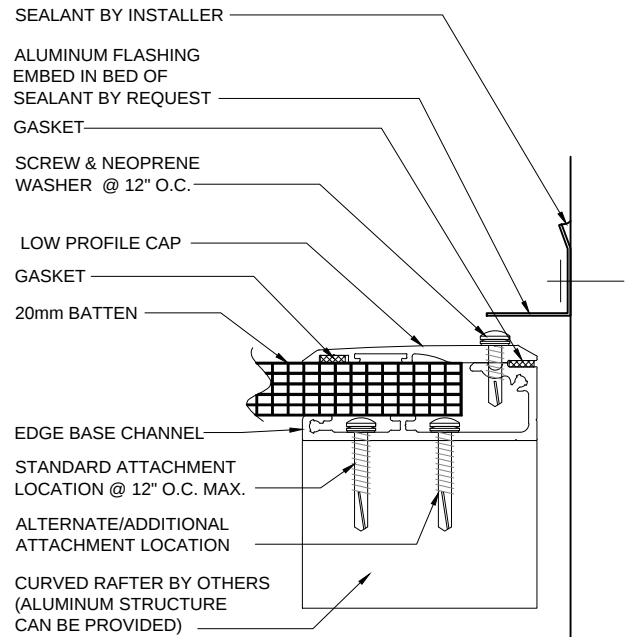
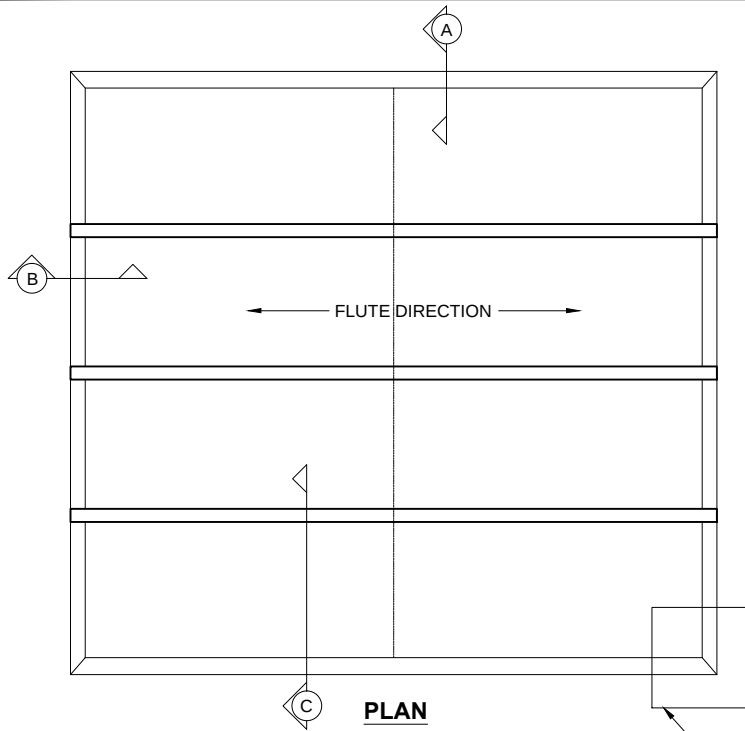
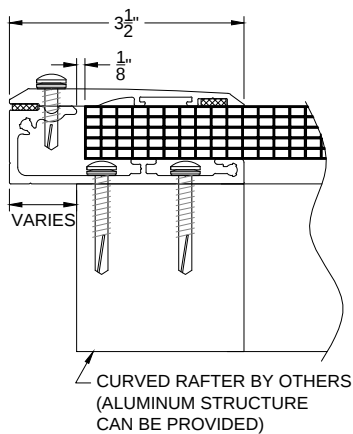
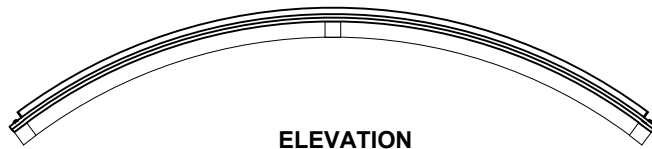


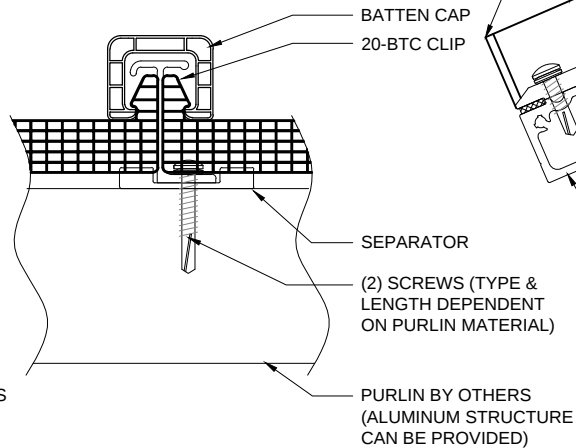


SECTION 'A'

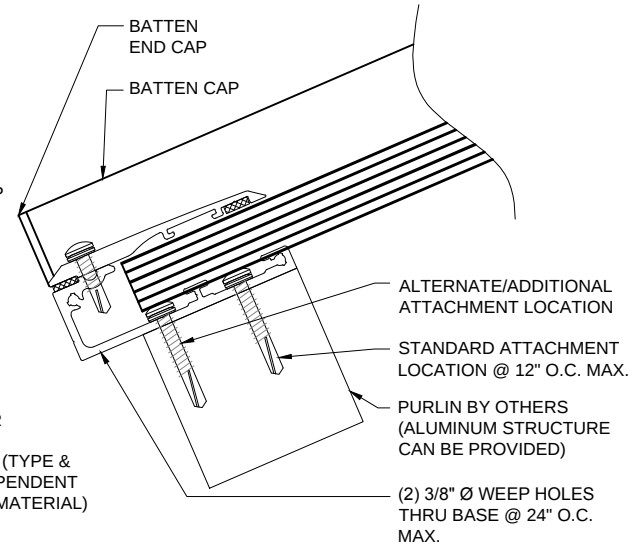
NOTE CORNER CONDITION:
BASE & CAPS MITER CUT



SECTION 'C'



SECTION 'B'



STANDARD ATTACHMENTS:
ALUMINUM:
#12 x 1" TEK SCREW W/ #3 TIP & NEOPRENE WASHER

STEEL:
#12 x 1 1/2" TEK SCREW W/ #5 TIP & NEOPRENE WASHER

WOOD:
1/4" x 2" LAG SCREW W/ NEOPRENE WASHER

NOTE:
ATTACHMENT METHODS & SPACING BASED ON STANDARD
90 MPH WIND LOAD CONDITIONS. CONTACT DUO-GARD TO
DISCUSS ALTERNATE LOAD CONDITIONS.



Duo-Gard Industries, Inc.
Tel (734) 207-9700 Fax (734) 207-7995
www.duo-gard.com

THIS DRAWING IS PROPRIETARY AND FOR THE SOLE USE OF OUR
CUSTOMER AND MAY NOT BE COPIED OR REPRODUCED WITHOUT
PRIOR WRITTEN CONSENT FROM DUO-GARD INDUSTRIES, INC.
LEAD TIME BEGINS UPON RECEIPT OF SIGNED SHOP DRAWINGS

DESCRIPTION

SERIES 2500 BATTEN

SYSTEM 2520-6W

DWN BY	DRW'G DATE	SCALE	PAGE	OF	DRWNG #
UH	6/14/17	NTS	1	1	2520(EX)-6W G-20-BAT CURVE